

Erratum to: Parameter optimization of machining processes using teaching-learning-based optimization algorithm

P. J. Pawar • R. Venkata Rao

Published online: 13 April 2013
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Erratum to: Int J Adv Manuf Technol
DOI 10.1007/s00170-012-4524-2

The values of M_w , α_t , h_c , h_d and MRR in Table 2 are to be considered as 0.140 kg/s, 0.352°, 5.663 mm, 3.237 mm and 239.18 mm³/s respectively. The contents and meaning of the paper remain the same.

The online version of the original article can be found at <http://dx.doi.org/10.1007/s00170-012-4524-2>.

P. J. Pawar
K.K. Wagh Institute of Engineering Education and Research,
Nashik, India

R. V. Rao (✉)
S.V. National Institute of Technology, Ichchanath,
Surat, Gujarat 395 007, India
e-mail: ravipudirao@rediffmail.com